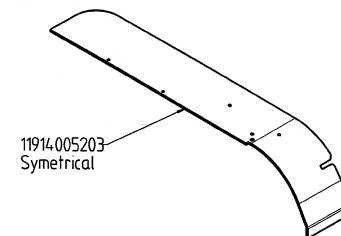
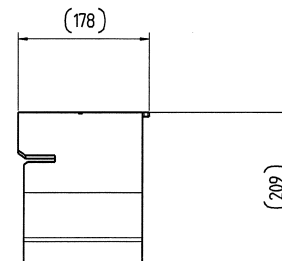
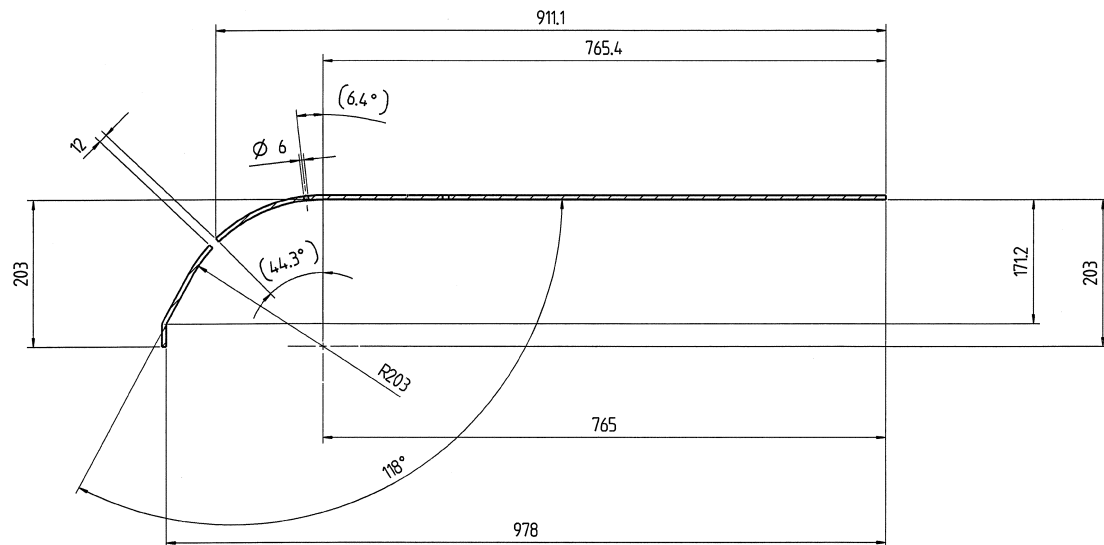


ŘE2
Section D-D



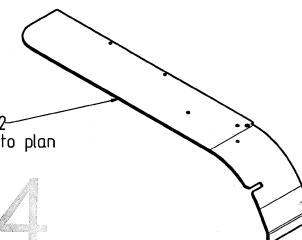
PŘEKLAD

dn: 16-02-2015

PROVEDL/A

Handwritten signature

11914.005202
According to plan



16-02-2015
ARCHIV

4

NOTA :
- Tloušťka plechu
- Metal sheet thickness : 6 mm
- Radii without dimension : R = 2
- Bend radii : R = 6
- POLOHĚR OHYBU
- VEDLOTOHÁVĚ POLOHĚRY

+12
+0.4

STAV DO DÁNÍ

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1) without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

OTRYSKÁVĚ

NAOLEJOVÁNĚ

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	± 0.5
± 0.5	± 0.8	± 1.0	± 1.5	± 2.0	± 0.5

First angle projection	03	Dim. 137-128	06.5 ± 0.2	T62488
General tolerance (GT) in mm	Index	alteration	Change no	Fit
Size range	Inspection dim.	Auxiliary dim.		
≤ 30	≤ 30	≤ 120	≤ 400	≤ 1000
GT coarse	Date	Name	Blank no:	Weight:
L 1 2 3 4	9.10.2014	J.Fonny	11914.005203	8.8
1 2 4 6	Checked	T.Malver	Title:	PROD.
Lengths (L) and angle (L) ± GT	17.11.2014	R.Pelletier	assy.	Scale
Tolerance Symbols ISO 1101	17.11.2014	J.LaCasse	right	1:5
○ roundness = 1/2a-Tol				Sheet:
□ straightness/flatness = GT				1
⊙ concentricity/run out = GT				of:
≡ symmetry = GT				1
// parallelism = GT				
⊕ position = GT				
Languages: en, fr	Confidential document	Refer to protection notice ISO 1606	Repl.	Orig.

Approved

11914.005202d001

A2